



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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K10004

Job Sheet 205024



Part No: K10004

Job Qty: 1 pcs

Part Name: Heavy Duty Saddle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/27/19

Job Tracking No:

Due Date: 1/20/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP : D 05.07.22 Reformat; Added D3428-3 per CHG003 KJ/JLM IPP Rev:E 08-09-29 revD as per dwg DD verified by: IPP Rev:F chg005 DD 10.06.03 verf:JLM IPP REV:G 13.08.21 REMOVED D3428-3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs		1/20/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S244567



Part: K10004

Job No: 205024

Serial No/Batch: S244567

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/03/20

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
110 QC 4	1 pcs	1/20/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
120 Packaging 3-1 - Stock - B4B	1 pcs	1/20/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
125 DC - 1 - B4B	1 pcs	1/20/20	0.00 0.00		DC - 1 - B4B	DAS 21 JAN 16 2020
					DC - 2 - B4B	9-89
130 QC 21 - FG	1 pcs	1/20/20	0.00 0.00		QC 21 - FG - 21	DAS 21 JAN 16 2020
					QC 21 - FG - 70	9-89
					QC 21 - SA - 53	9-89

Part Op 105 - (Pick Kit)

Descriptions: 110 - (QC4- 100% inspect kits for completeness)

120 - (Identify as per dwg & Stock Location: FG129) Location : FG129

125 - (Document Control) Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004 CHG005

130 - (QC21- Final Inspection - Work Order Release)

013726

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	16 Ea (16 ea)	105-Packaging 1 - Pick Kit	5242910
AN5-15A	Bolt	32 Ea (32 ea)	105-Packaging 1 - Pick Kit	5133493
AN5-36A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5209191
AN5-42A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5174152
AN5-43A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5103290
AN5-45A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5012697
D205-641-011	Ground Handling Lugs	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5244207
D2570	Bushing	32 pcs (32 ea)	105-Packaging 1 - Pick Kit	5232729
D3407-041	Tow Ring	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5190733
D3417-5	Washer	4 pcs (4 ea)	105-Packaging 1 - Pick Kit	5216344
D3456-1	Washer	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5191380
D5951	Saddle	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5189198
D5953	Saddle	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5230521
D5955	Saddle	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5107158
D5957	Saddle	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5231409
MS21042L4	Nut	16 Ea (16 ea)	105-Packaging 1 - Pick Kit	5224033
MS21042L5	Nut	40 Ea (40 ea)	105-Packaging 1 - Pick Kit	5241194
MS21043-4	Nut	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5241133
NAS1149D0563J	Washer	80 Ea (80 ea)	105-Packaging 1 - Pick Kit	5235266

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-51A	16	134	0
	AN5-15A	32	111	0
	AN5-36A	2	402	0
	AN5-42A	2	10	0
	AN5-43A	2	58	0
	AN5-45A	2	6	0
	D205-641-011	2	0	0
	D2570	32	300	0
	D3407-041	2	12	0
	D3417-5	4	131	0
	D3456-1	2	187	0
	D5951	2	4	0
	D5953	2	6	0
	D5955	2	4	0
	D5957	2	6	0
	MS21042L4	16	2,938	0
	MS21042L5	40	525	0
	MS21043-4	2	1,593	0
	NAS1149D0563J	80	1,087	0

Part Specifications

Specifications could not be found.

Plex 12/27/19 7:47 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐		MRB (QS1042)																											
Date : _____		Sequence #: _____		QTY Affected : _____																													
Description Work Order Deviation		Disposition																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table> Other/Details: _____				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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		Completed By		Lead hand / Supervisor																													
		QC / QA Coordinator																															